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D412-775-011
Job Sheet 205821



Part No: D412-775-011

Job Qty: 4 pcs

Part Name: Door Sill Protective Trim



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/20

Job Tracking No:

Due Date: 2/4/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-775 REV B IPP Rev:A 08-12-10 new issue DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Plck Kit	4 pcs		2/4/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S248440



Part: D412-775-011

Job No: 205821

Serial No/Batch: S248440

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH08-53 Issue 1, FAA STC SR026921

110	QC 4	4 pcs	2/4/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
120	Packaging 3-1 - Stock - B4B	4 pcs	2/4/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
125	DC - 1 - B4B	4 pcs	2/4/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
130	QC 21 - FG	4 pcs	2/4/20	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	

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Part Op 105 - (Pick Kit)

Descriptions: 110 - (QC4- 100% Inspect kits for completeness)

120 - Identify and pack for shipping as per PPP D412-775-011 Location : FG028

125 - Photocopy bluefile & type labels per PPP D412-775-011 CHG001

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3602-1	Angle	8 pcs (2 ea)	105-Packaging 1 - Pick Kit	5123015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	D3602-1	8	20	0

Part Specifications

Specifications could not be found.

Plex 1/17/20 12:55 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐		Pressure/Forced ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Bending ☐		Outside Tolerance ☐	
Equip/Tooling ☐		Crushing ☐		Drawing ☐	
Handling/Preservation ☐		Cracks ☐		Finish ☐	
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Part Lost/Missing ☐	
Product Improvement ☐		Marks/Chatter ☐		Misread ☐	
Process Improvement ☐		Mislabeled ☐		Power Loss/Surge ☐	
Human Factors ☐		Other/Details: _____		Folio/Program ☐	
				Grain Direction ☐	
				Weld ☐	
				Wrong Stock Pulled ☐	
				Out of Sequence ☐	
				Off-set/Set-up ☐	